

## Epoxy 042304-10

### UNFILLED EPOXY BASED ENCAPSULATION POLYMER

#### TECHNICAL DATA

#### Product Description

Epoxy 042304-10 is a room temperature curing, two part epoxy system designed to be used to encapsulate small electronic packages. This one to one mix ratio product provides excellent moisture resistance and is ideal for use in high humidity environments. Once encapsulated with the Epoxy 042304-10 an electronic package will exhibit a higher resistance to both physical shock as well as exposure to water and other potentially harmful chemicals.

#### APPLICATIONS

- Electronic encapsulation

#### FEATURES

- Room temperature cure
- Moisture and chemically resistant
- Physical shock resistant

#### RECOMMENDED SUBSTRATES

UNCURED PROPERTIES*		
Property	Value	Test Method
Solvent Content	No Nonreactive Solvents	N/A
Chemical Class, PT A:B	Epoxy : Amine	N/A
Appearance, PT A:B	Clear : Clear/Amber	N/A
Soluble in	Organic Solvents	N/A
Specific Gravity, PT A	1.12	QPTTEST002
Specific Gravity, PT B	1.00	QPTTEST002
Viscosity @ 25C, cps, PT A	4,000-6,500	QPTTEST002
Viscosity @ 25C, cps, PT B	3,400-7,400	QPTTEST001

CURED MECHANICAL PROPERTIES*		
Property	Value	Test Method
Durometer Hardness, Shore D	60	QPTTEST012
Moisture Resistance	Excellent	N/A
Operating Temperature Range, C	-60 to 135	N/A
Tensile Strength, psi	>1,000	N/A
Tensile Lap Shear, Al/Al, psi	1,500	N/A
Shrinkage, %	<5	N/A
CTE, PPM, °C	65	N/A
Dielectric Strength, Volts/Mil	>400	N/A
Dissipation Factor, 1MHz	0.02	N/A

CURE OVERVIEW*		
Property	Value	Test Method
Mix Ratio by Volume, Resin:Hardener	1:1	N/A
Work Life @ Room Temperature, min	15	N/A
Cure Time @ room temperature, 20g, hr	24	N/A
Cure Time @ 65C, 20g, min	30	N/A

#### Storage:

Store material in cool, dry location at a temperature between 10°C to 28°C. Keep from freezing. Refer to packaging specific quote for shelf life information. Consult MSDS for safe handling recommendations.

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